



# Geon™ Vinyl Flexible XV3881

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• UV Stabilizer		
Features	• General Purpose	• High Gloss	• UV Absorbing
Uses	• General Purpose • Hose	• Profiles • Tubing	
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion	• Profile Extrusion	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.22	1.22	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (100% Strain)	1200 psi	8.27 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	2350 psi	16.2 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	350 %	350 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	81	81	
Shore A, 15 sec	74	74	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-36.0 °F	-37.8 °C	ASTM D746

### Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	360 to 375 °F	182 to 191 °C

#### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)

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